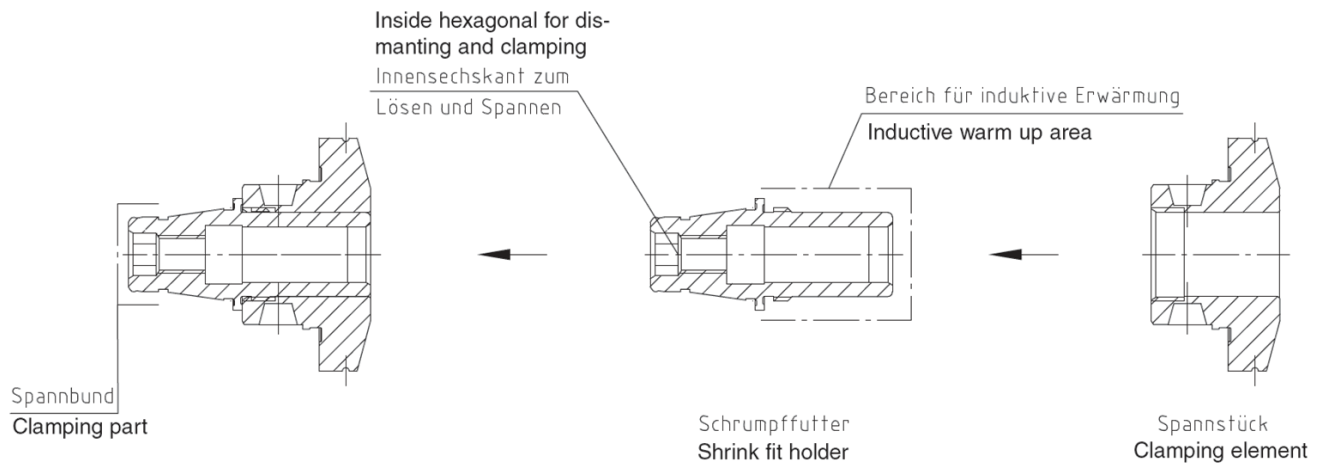


User manual for two split shrink fit chucks system WFB



Mode of operation:

1. WFB shrink chucks disassemble. Please use the inside hexagonal for dismantling and clamping.
2. Put the shrink adapter with clamping sight in the collet chuck from the machine.
3. Inductive heat up and shrinking cutting tools.
4. Let the shrink adapter cool down.
5. Clamping element and shrink fit holder must be mounting together.

Important information:

WFB shrink fit holder in short construction consists of shrink fit holder and clamping element. Both elements will be delivered in assembled condition and are marked with the same identification

Attention! Only parts with the same identification are allowed to be assembled as adapter.